

## 25/55/100 TON SHOP PRESSES

- Heavy steel welded construction
- Multi-position bed for work height adjustment
- Ideal for the removal or installation of gears, universal joints, pulleys, wrist pins, and other press jobs
- Excellent for bending, bonding, or straightening applications



| Capacity (Tons) | Model Number | Pump Type         | Pump Model | Cylinder Model | Cylinder Stroke (In) | Bed Positions | Press Dimensions (H X L X W) | Working Space (Min - Max) (in) |
|-----------------|--------------|-------------------|------------|----------------|----------------------|---------------|------------------------------|--------------------------------|
| Single Acting   |              |                   |            |                |                      |               |                              |                                |
| 25              | IMP2506      | Manual            | P1000      | H2506          | 6                    | 8             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IAP2506      | Air               | PA1500     | H2506          | 6                    | 8             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IEP2506      | Electric          | PEW0501T   | H2506          | 6                    | 8             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IMP2514      | Manual            | P2001      | H2514          | 14                   | 8             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IAP2514      | Air               | PA2000     | H2514          | 14                   | 8             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IEP2514      | Electric          | PEW0501T   | H2514          | 14                   | 8             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IEPS2514     | Electric/Solenoid | PESL0501T  | H2514          | 14                   | 8             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
| 55              | IMP5506      | Manual            | P2301      | H5506          | 6                    | 9             | 79" X 56" X 30"              | 14" X 55.5"                    |
|                 | IAP5506      | Air               | PA1500     | H5506          | 6                    | 9             | 79" X 56" X 30"              | 14" X 55.5"                    |
|                 | IEP5506      | Electric          | PEW0501T   | H5506          | 6                    | 9             | 79" X 56" X 30"              | 14" X 55.5"                    |
|                 | IAP5513      | Air               | PA3801     | H5513          | 13                   | 9             | 79" X 56" X 30"              | 14" X 55.5"                    |
|                 | IEP5513      | Electric          | PEW0501T   | H5513          | 13                   | 9             | 79" X 56" X 30"              | 14" X 55.5"                    |
| 100             | IMP10010     | Manual            | P8701      | H10010         | 10                   | 8             | 89" X 63" X 30"              | 11.25" X 51"                   |
|                 | IAP10010     | Air               | PA7550     | H10010         | 10                   | 8             | 89" X 63" X 30"              | 11.25" X 51"                   |
|                 | IEP10010     | Electric          | PEW1002T   | H10010         | 10                   | 8             | 89" X 63" X 30"              | 11.25" X 51"                   |
|                 | IEPS10010    | Electric/Solenoid | PESL1002T  | H10010         | 10                   | 8             | 89" X 63" X 30"              | 11.25" X 51"                   |
| Double Acting   |              |                   |            |                |                      |               |                              |                                |
| 25              | IMPD2506     | Manual            | P2301M     | HD2506         | 6                    | 6             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IAPD2506     | Air               | PA3801M    | HD2506         | 6                    | 6             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IEPD2506     | Electric          | PEWM0501T  | HD2506         | 6                    | 6             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
|                 | IEPDS2506    | Electric/Solenoid | PESML0501T | HD2506         | 6                    | 6             | 71" X 48" X 28"              | 4.5" X 47.25"                  |
| 55              | IEPD5513     | Electric          | PEWM1002T  | HD5513         | 13                   | 9             | 79" X 56" X 30"              | 14" X 55.5"                    |
| 100             | IEPD10010    | Electric          | PEWM1002T  | HD10010        | 10                   | 8             | 89" X 63" X 30"              | 11.25" X 51"                   |
|                 | IEPDS10010   | Electric/Solenoid | PESML1002T | HD10010        | 10                   | 8             | 89" X 63" X 30"              | 11.25" X 51"                   |



| Model Number  | Dimensions (in) |          |    |    |    |      |   |   |     |   |    |      | Weight (lbs) |
|---------------|-----------------|----------|----|----|----|------|---|---|-----|---|----|------|--------------|
|               | A (Min.)        | A (Max.) | B  | C  | D  | E    | F | G | H   | I | J  | K    |              |
| Single Acting |                 |          |    |    |    |      |   |   |     |   |    |      |              |
| IMP2506       | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IAP2506       | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IEP2506       | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IMP2514       | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IAP2514       | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IEP2514       | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IEPS2514      | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IMP5506       | 14.0            | 55.5     | 79 | 56 | 30 | 35.4 | 6 | 4 | 9   | 3 | 10 | 14.8 | 760          |
| IAP5506       | 14.0            | 55.5     | 79 | 56 | 30 | 35.4 | 6 | 4 | 9   | 3 | 10 | 14.8 | 760          |
| IEP5506       | 14.0            | 55.5     | 79 | 56 | 30 | 35.4 | 6 | 4 | 9   | 3 | 10 | 14.8 | 760          |
| IAP5513       | 14.0            | 55.5     | 79 | 56 | 30 | 35.4 | 6 | 4 | 9   | 3 | 10 | 14.8 | 760          |
| IEP5513       | 14.0            | 55.5     | 79 | 56 | 30 | 35.4 | 6 | 4 | 9   | 3 | 10 | 14.8 | 760          |
| IMP10010      | 14.0            | 55.5     | 79 | 56 | 30 | 35.4 | 6 | 4 | 9   | 3 | 10 | 14.8 | 770          |
| IAP10010      | 11.3            | 51.0     | 89 | 63 | 30 | 35.5 | 8 | - | 10  | - | 12 | 16.0 | 1,550        |
| IEP10010      | 14.0            | 55.5     | 79 | 56 | 30 | 35.4 | 6 | 4 | 9   | 3 | 10 | 14.8 | 770          |
| IEPS10010     | 11.3            | 51.0     | 89 | 63 | 30 | 35.5 | 8 | - | 10  | - | 12 | 16.0 | 1,550        |
| Double Acting |                 |          |    |    |    |      |   |   |     |   |    |      |              |
| IMPD2506      | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IAPD2506      | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IEPD2506      | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IEPDS2506     | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IEPD5513      | 4.5             | 47.25    | 71 | 48 | 28 | 30   | 6 | 3 | 6.5 | 3 | 6  | 11.5 | 560          |
| IEPD10010     | 14.0            | 55.5     | 79 | 56 | 30 | 35.4 | 6 | 4 | 9   | 3 | 10 | 14.8 | 770          |
| IEPDS10010    | 11.3            | 51.0     | 89 | 63 | 30 | 35.5 | 8 | - | 10  | - | 12 | 16.0 | 1,550        |

# 55 TON SHOP PRESS WITH MOVABLE WORK HEAD

- Heavy steel welded construction
- Cylinder moves from side to side and locks into position
- Multi-position bed for work height adjustment
- Pump, cylinder, hose and fittings are included



| Capacity (Tons) | Model Number | Pump Type         | Pump Model | Cylinder Model | Cylinder Stroke (In) | Bed Positions | Press Dimensions (H X L X W) | Working Space (Min - Max) (in) |
|-----------------|--------------|-------------------|------------|----------------|----------------------|---------------|------------------------------|--------------------------------|
| Single Acting   |              |                   |            |                |                      |               |                              |                                |
| 55              | IMPR5506     | Manual            | P2001      | H5506          | 6                    | 7             | 78" X 46.5" X 30"            | 15.38" X 51.38"                |
|                 | IAPR5506     | Air               | PA2000     | H5506          | 6                    | 7             | 78" X 46.5" X 30"            | 15.38" X 51.38"                |
|                 | IEPR5506     | Electric          | PEW0501T   | H5506          | 6                    | 7             | 78" X 46.5" X 30"            | 15.38" X 51.38"                |
|                 | IAPR5513     | Air               | PA2000     | H5513          | 13                   | 7             | 85" X 46.5" X 30"            | 15.38" X 51.38"                |
|                 | IEPR5513     | Electric          | PEW0501T   | H5513          | 13                   | 7             | 85" X 46.5" X 30"            | 15.38" X 51.38"                |
|                 | IEPRS5513    | Electric/Solenoid | PESL0501T  | H5513          | 13                   | 7             | 85" X 46.5" X 30"            | 15.38" X 51.38"                |
| Double Acting   |              |                   |            |                |                      |               |                              |                                |
| 55              | IAPDR5506    | Air               | PA3801M    | HD5506         | 6                    | 7             | 78" X 46.5" X 30"            | 15.38" X 51.38"                |
|                 | IEPDR5513    | Electric          | PEWM1002T  | HD5513         | 13                   | 7             | 85" X 46.5" X 30"            | 15.38" X 51.38"                |
|                 | IEPDRS5513   | Electric/Solenoid | PESML1002T | HD5513         | 13                   | 7             | 85" X 46.5" X 30"            | 15.38" X 51.38"                |